Pace Analytical Services, LLC
315 Chestnut Street
Virginia, MN 55792
(218) 742-1042

March 07, 2017

Tom Moe
USS Corporation
P.O. Box 417
8771 Park Ridge Dr
Mountain Iron, MN 55768

RE: Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

Dear Tom Moe:
Enclosed are the analytical results for sample(s) received by the laboratory on March 01, 2017. The results relate only to the samples included in this report. Results reported herein conform to the most current, applicable TNI/NELAC standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Melisa M Woods
melisa.woods@pacelabs.com
(218)742-1042
Project Manager

Enclosures

cc: Cory Hertling
Terri Sabetti, NTS

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CERTIFICATIONS

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792
Alaska Certification UST-107
Alaska Certification UST-107
Alaska Certification #MN01084
Arizona Department of Health Certification #AZ0785
Minnesota Dept of Health Certification #: 027-137-445
North Dakota Certification: # R-203
Wisconsin DNR Certification # : 998027470
WA Department of Ecology Lab ID# C1007
Nevada DNR #MN010842015-1
Oklahoma Department of Environmental Quality

REPORT OF LABORATORY ANALYSIS

Pace Analytical Services, LLC
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SAMPLE SUMMARY

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1283503001	**WS-002 Scrubber Make Up**	Water	03/01/17 09:10	03/01/17 13:40
1283503002	**WS-003 Thickener Overflow**	Water	03/01/17 09:00	03/01/17 13:40
1283503003	**WS-003 Thickener Overflow**	Water	03/01/17 09:00	03/01/17 13:40

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SAMPLE ANALYTE COUNT

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1283503001	**WS-002 Scrubber Make Up**	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1283503002	**WS-003 Thickener Overflow**	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1283503003	**WS-003 Thickener Overflow**	EPA 300.0	DMB	2	PASI-V

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ANALYTICAL RESULTS

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

Sample: WS-002 Scrubber Make Up **Lab ID: 1283503001** Collected: 03/01/17 09:10 Received: 03/01/17 13:40 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical Method: EPA 200.7 Preparation Method: EPA 200.7								
Calcium, Dissolved	**113**	mg/L	5.0	0.058	10	03/02/17 15:25	03/03/17 13:23	7440-70-2	
Magnesium, Dissolved	**242**	mg/L	5.0	0.64	10	03/02/17 15:25	03/03/17 13:23	7439-95-4	
Total Hardness, Dissolved	**1280**	mg/L	100	2.8	10	03/02/17 15:25	03/03/17 13:23		
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Sulfate	**855**	mg/L	20.0	10.0	10		03/04/17 09:11	14808-79-8	

Sample: WS-003 Thickener Overflow **Lab ID: 1283503002** Collected: 03/01/17 09:00 Received: 03/01/17 13:40 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical Method: EPA 200.7 Preparation Method: EPA 200.7								
Calcium, Dissolved	**691**	mg/L	5.0	0.058	10	03/02/17 15:25	03/03/17 13:36	7440-70-2	
Magnesium, Dissolved	**230**	mg/L	5.0	0.64	10	03/02/17 15:25	03/03/17 13:36	7439-95-4	
Total Hardness, Dissolved	**2680**	mg/L	100	2.8	10	03/02/17 15:25	03/03/17 13:36		
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Sulfate	**1890**	mg/L	40.0	20.0	20		03/04/17 09:33	14808-79-8	

Sample: WS-003 Thickener Overflow **Lab ID: 1283503003** Collected: 03/01/17 09:00 Received: 03/01/17 13:40 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Chloride	**584**	mg/L	5.0	2.5	5		03/04/17 10:15	16887-00-6	
Fluoride	**12.6**	mg/L	0.50	0.25	5		03/04/17 10:15	16984-48-8	

REPORT OF LABORATORY ANALYSIS

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QUALITY CONTROL DATA

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

QC Batch: 107261 Analysis Method: EPA 200.7
QC Batch Method: EPA 200.7 Analysis Description: 200.7 MET Dissolved
Associated Lab Samples: 1283503001, 1283503002

METHOD BLANK: 425060 Matrix: Water
Associated Lab Samples: 1283503001, 1283503002

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Calcium, Dissolved	mg/L	ND	0.50	0.0058	03/03/17 12:15	
Magnesium, Dissolved	mg/L	ND	0.50	0.064	03/03/17 12:15	

LABORATORY CONTROL SAMPLE: 425061

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Calcium, Dissolved	mg/L	50	50.8	102	85-115	
Magnesium, Dissolved	mg/L	50	50.0	100	85-115	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 425062 425063

Parameter	Units	1283391001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	31.4	50	50	84.9	81.7	107	101	70-130	4	20	
Magnesium, Dissolved	mg/L	76.1	50	50	131	127	111	101	70-130	4	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 425064 425065

Parameter	Units	1283491001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	27.2	50	50	77.6	77.5	101	101	70-130	0	20	
Magnesium, Dissolved	mg/L	20.1	50	50	71.2	70.7	102	101	70-130	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

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QUALITY CONTROL DATA

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

QC Batch: 107325 Analysis Method: EPA 300.0
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions
Associated Lab Samples: 1283503001, 1283503002, 1283503003

METHOD BLANK: 425282 Matrix: Water
Associated Lab Samples: 1283503001, 1283503002, 1283503003

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	0.50	03/06/17 11:02	
Fluoride	mg/L	ND	0.10	0.050	03/06/17 11:02	
Sulfate	mg/L	ND	2.0	1.0	03/06/17 11:02	

LABORATORY CONTROL SAMPLE: 425283

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Chloride	mg/L	50	51.1	102	90-110	
Fluoride	mg/L	5	5.2	103	90-110	
Sulfate	mg/L	50	51.5	103	90-110	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 425284 425285

Parameter	Units	1283591001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Chloride	mg/L	162	50	50	210	210	97	96	90-110	0	20	E
Fluoride	mg/L	3.4	5	5	8.2	8.2	97	97	90-110	0	20	
Sulfate	mg/L	71.4	50	50	122	121	101	99	90-110	1	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 425286 425287

Parameter	Units	1283593004 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Chloride	mg/L	3540	2500	2500	6040	6010	100	99	90-110	0	20	
Fluoride	mg/L	12.7	25	25	36.2	36.4	94	95	90-110	0	20	
Sulfate	mg/L	1110	2500	2500	3620	3590	100	99	90-110	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

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QUALIFIERS

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

PASI-V	Pace Analytical Services - Virginia

ANALYTE QUALIFIERS

E	Analyte concentration exceeded the calibration range. The reported result is estimated.

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QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: USS MinnTac NPDES-Line 3 Wk1
Pace Project No.: 1283503

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1283503001	**WS-002 Scrubber Make Up**	EPA 200.7	107261	EPA 200.7	107329
1283503002	**WS-003 Thickener Overflow**	EPA 200.7	107261	EPA 200.7	107329
1283503001	**WS-002 Scrubber Make Up**	EPA 300.0	107325		
1283503002	**WS-003 Thickener Overflow**	EPA 300.0	107325		
1283503003	**WS-003 Thickener Overflow**	EPA 300.0	107325		

Pace Analytical

CHAIN-OF-CUSTODY / A

The Chain-of-Custody is a LEGAL DOC

WO# : 1283503

PM: MMW Due Date: 03/15/17

CLIENT: USS CORP

Section A Required Client Information:		Section B Required Project Information:		Section C Invoice Information:	
Company:	USS Corporation	Report To:	Tom Moe	Attention:	
Address:	P.O. Box 417	Copy To:		Company Name:	
Mountain Iron, MN 55768				Address:	
Email:	tmoe@uss.com	Purchase Order #:		Pace Quote:	
Phone:	(218)749-7485 Fax:	Project Name:	NPDES-LINE 3 Wk1	Pace Project Manager:	heather.zika@pacelabs.com,
Requested Due Date:		Project #:		Pace Profile #:	

Regulatory Agency

State / Location

ITEM #	SAMPLE ID (One Character per box. (A-Z, 0-9 / , -) Sample Ids must be unique)	MATRIX CODE (see valid codes to left)	SAMPLE TYPE (G=GRAB C=COMP)	COLLECTED START DATE	COLLECTED START TIME	COLLECTED END DATE	COLLECTED END TIME	SAMPLE TEMP AT COLLECTION	# OF CONTAINERS	Preservatives: Unpreserved	H2SO4	HNO3	HCl	NaOH	Na2S2O3	Methanol	Other	Analyses Test Y/N	LAB FILTERED: SO4	Lab FILTERED: Ca,Mg,Hard	Cl,F	Residual Chlorine (Y/N)	
1	WS-002 Scrubber Make-Up	WT		3-1-17	09:10	3-1-17	09:10												X	X			LAB FILTERED,LAB FILTERED	001
2	WS-003 Thickener Overflow	WT		3-1-17	09:00	3-1-17	09:00												X	X			LAB FILTERED,LAB FILTERED	002
3	WS-003 Thickener Overflow	WT		3-1-17	09:00	3-1-17	09:00														X			003
4																								
5																								
6																								
7																								
8																								
9																								
10																								
11																								
12																								

ADDITIONAL COMMENTS	RELINQUISHED BY / AFFILIATION	DATE	TIME	ACCEPTED BY / AFFILIATION	DATE	TIME	SAMPLE CONDITIONS			
	Paul Mattila	3-1-17	13:40	Megan Thiel	3-1-17	13:40	2.3	y	n	y

SAMPLER NAME AND SIGNATURE

PRINT Name of SAMPLER: Paul Mattila

SIGNATURE of SAMPLER: Paul Mattila DATE Signed: 3-1-17

TEMP in C	Received on Ice (Y/N)	Custody Sealed Cooler (Y/N)	Samples Intact (Y/N)

Pace Analytical	Document Name: Sample Condition Upon Receipt Form	Document Revised: 23Feb2015 Page 1 of 1
	Document No.: F-VM-C-001-Rev.09	Issuing Authority: Pace Virginia, Minnesota Quality Office

Sample Condition Upon Receipt

Client Name: USS Corp

WO#: 1283503
PM: MMW Due Date: 03/15/17
CLIENT: USS CORP

Courier: ☐ Fed Ex ☐ UPS ☐ USPS ☒ C ☐ Commercial ☐ Pace ☐ Other:

Tracking Number:

Custody Seal on Cooler/Box Present? ☐ Yes ☒ No **Seals Intact?** ☐ Yes ☐ No

Optional: Proj. Due Date: Proj. Name:

Packing Material: ☐ Bubble Wrap ☐ Bubble Bags ☒ None ☐ Other: **Temp Blank?** ☒ Yes ☐ No

Thermometer Used: ☒ 140792808 **Type of Ice:** ☒ Wet ☐ Blue ☐ None ☐ Samples on ice, cooling process has begun

Cooler Temp Read °C: 2.0 **Cooler Temp Corrected °C:** 2.3 **Biological Tissue Frozen?** ☐ Yes ☐ No ☒ NA

Temp should be above freezing to 6°C Correction Factor: +0.3 **Date and Initials of Person Examining Contents:** 3-1-17 MT

				Comments:
Chain of Custody Present?	☒ Yes	☐ No	☐ N/A	1.
Chain of Custody Filled Out?	☒ Yes	☐ No	☐ N/A	2.
Chain of Custody Relinquished?	☒ Yes	☐ No	☐ N/A	3.
Sampler Name and Signature on COC?	☒ Yes	☐ No	☐ N/A	4.
Samples Arrived within Hold Time?	☒ Yes	☐ No	☐ N/A	5.
Short Hold Time Analysis (<72 hr)?	☐ Yes	☒ No	☐ N/A	6.
Rush Turn Around Time Requested?	☐ Yes	☒ No	☐ N/A	7.
Sufficient Volume?	☒ Yes	☐ No	☐ N/A	8.
Correct Containers Used?	☒ Yes	☐ No	☐ N/A	9.
-Pace Containers Used?	☒ Yes	☐ No	☐ N/A	
Containers Intact?	☒ Yes	☐ No	☐ N/A	10.
Filtered Volume Received for Dissolved Tests?	☒ Yes	☐ No	☐ N/A	11. Note if sediment is visible in the dissolved containers.
Sample Labels Match COC?	☒ Yes	☐ No	☐ N/A	12.
-Includes Date/Time/ID/Analysis Matrix: WT				
All containers needing acid/base preservation will be checked and documented in the pH logbook.	☐ Yes	☐ No	☒ N/A	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Container	☐ Yes	☐ No	☒ N/A	13.
Headspace in VOA Vials (>6mm)?	☐ Yes	☐ No	☒ N/A	14.
Trip Blank Present?	☐ Yes	☐ No	☒ N/A	15.
Trip Blank Custody Seals Present?	☐ Yes	☐ No	☒ N/A	
Pace Trip Blank Lot # (if purchased):				

CLIENT NOTIFICATION/RESOLUTION **Field Data Required?** ☐ Yes ☐ No

Person Contacted: Date/Time:

Comments/Resolution:

FECAL WAIVER ON FILE Y N TEMPERATURE WAIVER ON FILE Y N

Project Manager Review: **Date:** 3/1/17

Note: Whenever there is a discrepancy affecting North Carolina compliance samples, a copy of this form will be sent to the North Carolina DEHNR Certification Office (i.e out of hold, incorrect preservative, out of temp, incorrect containers)